



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4095-041
Job Sheet 177815



Part No: D4095-041

Job Qty: 6 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2,4,6,9 IPP Rev:A new issue DD 10.04.26 verified by:EC IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/25/18	0.00	0.00	Start Up Waterjet		ac 18/05/19
100	Waterjet	6 pcs		5/25/18	0.00	1.25	Waterjet1		ac 18/05/19
110	QC	6 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		ac 18/05/19
120	QC	6 pcs		5/25/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs		5/25/18	0.00	0.83	Brake NC 1		SP 9-89A6
140	QC	6 pcs		5/25/18	0.00	0.00	QC5		38
150	Autoweld 1	6 pcs		5/25/18	0.00	2.97	Automated welding		9-89
160	QC	6 pcs		5/25/18	0.00	0.00	QC10		EL
170	QC	6 pcs		5/25/18	0.00	0.00	QC5		12
180	HandFinish	6 pcs		5/25/18	0.00	0.94	HandFinish4		AR 11/11/26 2018
190	QC	6 pcs		5/25/18	0.00	0.00	QC3		13-07-25
200	Packaging	6 pcs		5/25/18	0.00	0.00	Packaging3-2	FP002	BER 18-07-09
210	QC21-SA	6 Ea		5/25/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg (D4095-1) Dwg Rev: D

Descriptions: 130 - 1- bend section C-C first 2- Form on Brake as per Dwg D4095 using Jigs DT 8179 and DT 8155 3- Form Joggles (2) as per Dwg D4095 on brake using Jig DT 8157

140 - Ensure joggle as per dwg D4095

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG A/R ROCKGUARD

BATCH: 136842

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	13.6500 sf (2.275 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	14	190	0



Container No: S072731



Part: D4095 - 041

Job No: 177815

Serial No/Batch: S072731

Revision:

Inspector:

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Date: 05/19/18

5/18/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 5/18/18 11:23 AM Dart.Gagnon.Michelle

[illegible]